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Related Documents

Document Number	Title	SharePoint URL
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Approval History

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1	Initial Release	Alberto Mendoza	Sep-20-2011
2	Eliminate Skyworks logo on example labels	Alberto Mendoza	Sep-26-2011
3	Updated footer from Skyworks General Information to: Skyworks Confidential and/or proprietary Information	Oscar Ivan Contreras	Sep-02-2020
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1.0 Purpose

Define Skyworks Solutions label requirements for wafers suppliers.

2.0 Scope

The standard for barcode labels should be applicable to all wafers foundries. Sample materials and/or non-production (i.e. engineering material) items will not necessarily be bar-coded labeled.

3.0 Process Objective(s)

This process is focused to standardize Skyworks Receiving, Inventory and Manufacturing processes.

4.0 Internal Applicable / External Reference Documents (Process Inputs)

EIA Standard EIA -556-A	Electronic Industries Association Outer Shipping Container Bar Code Label Standard
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Acronyms / Terminology	Description / Definition
2D Standard	The 2D barcode stores data along two dimensions and is therefore capable of containing much more information than the 1D barcode (seen on many food products) or the magnetic stripe (seen on credit cards and some drivers' licenses). Specifically, 2D barcodes can hold about 2,000 bytes of data, or enough to encode some text and a compressed image file.
Data Identifier (DI)	<p>It is a 1-to-3-digit alphanumeric code preceding the actual data in the barcode. It's used by the computer system receiving the scanned data to identify which field to populate in the database. The DI used in this procedure are ANSI MH 10.8.2 compatible and must be used as specified.</p> <p>The DI is not part of the data and shall not be shown in the human readable portion, instead it is printed (in parentheses) before the title in each data field. The DI directly precedes the data in the bar code symbol without spaces, quotation marks or parentheses</p>
Package Identifier	Data field consisting of two segments. The first segment is the supplier code, and the second segment is the invoice or packing list number. Segments are separated by the separator "+" (plus) character.
Transaction Identifier	Purchase Order or Schedule Agreement number
Trace Code / Date Code/ Manufacturing Date	Traceability number assigned by the supplier to identify / trace a unique group of entities (lot number / batch number/ etc.)
Picket Fence	Bar codes oriented with respect to the shorter side of a label

5.0 Acronyms / Terminology and Description / Definitions Master Load Used to define a material

shipment that is shipped in response to one Purchase Order / Schedule Agreement and only one item (part number) has been shipped.	
Mixed Load	Used to define a material shipment that is shipped in response to one Purchase Order / Schedule Agreement where more than one item (part number) has been shipped.

6.0 Barcode Standard

Skyworks requests suppliers the usage of a determined standard according to specific information requirements:

- 1D Standard (Appendix A)
- 2D Standard (Appendix B)

6.1 Appendix A: 1D Standard

6.1.1 Specifications

Bar Code Characteristics	<p>Supported Codes by Skyworks are:</p> <ul style="list-style-type: none"> - CODE 128: Without check character for Intermediate Container Label, minimum bar code symbol height 0.16 inches - CODE 39: Minimum bar code symbol height 0.20 inches <p>There shall be leading and trailing “quiet zones” of no less than 0.25” before and after each bar code used on a label.(except P2) Orientation. Picket Fence mode is required.</p>
Fonts	<p>Human readable data must use a non-serif font like Arial</p> <p>For Intermediate Container Label. Minimum human readable characters shall be 0.1 inches (height)</p> <p>For 3S, 4S and 5S Labels. Minimum human readable characters shall be 0.2 inches</p>

6.1.2 Label Orientation

<p>Label Sizes and Materials</p>	<p>For Intermediate Container Label size is minimum 4 x 2" (10.2 cm x 5.1 cm), can be bigger if there is additional information see page 23.</p> <p>For 3S, 4S and 5S Label size is 4" x 6.5"</p> <p>Paper shall be white in color with black printing.</p> <p>Label should be of an adhesive nature that will assure adherence to the package and application should be wrinkle-free.</p> <p>For P2 Label, adhesive must allow for easy removal.</p>
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Example of Picket Fence (Vertical) orientation



6.1.3 Types of Labels

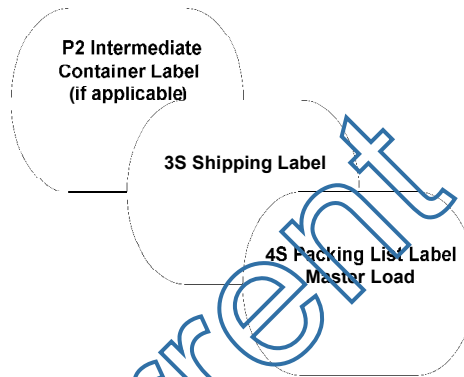
There are four different types of labels described in this document, which are used for shipments to Skyworks Solutions the requirements of which depend on the type of container, packaging used and if the material is shipped with or without any lot number classification.

<p>P2</p>	<p>Intermediate Container Label</p>
<p>3S</p>	<p>Shipping Label (single box identifier)</p>
<p>4S</p>	<p>Packing List Label. Master Load (one shipment - one P.O/S.A - one part number - n lot numbers)</p>

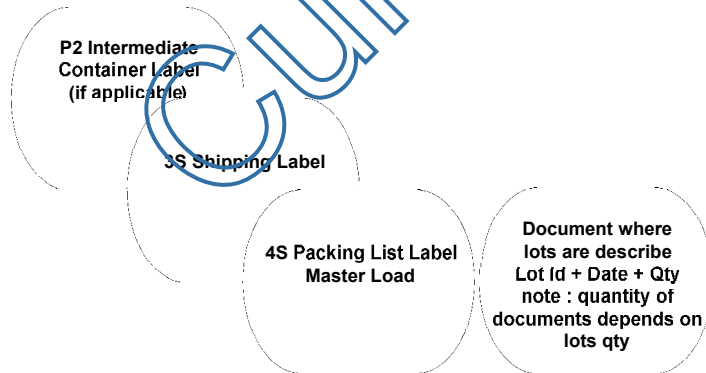
5S	Packing List Label. Mixed Load (one shipment - one P.O/S.A - n part number - n lot numbers)
Additional Document	When more than one part number and/or lots are received, the information is placed in an additional document.

Master Load

One P.O. one item / one lot



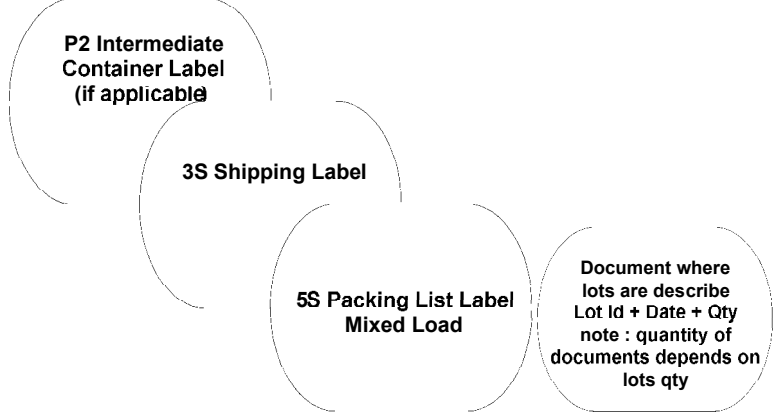
One P.O. one item / two or more lots



Mixed Load

One P.O. with multiple items / two or more lots

6.1.3 Intermediate Container Label Description (P2)



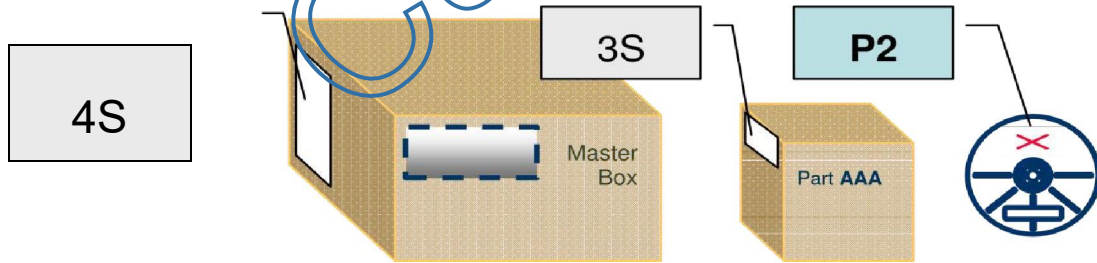
Note: one 5S label per item ship from same P.O.

Definition

This label is used for tracking purposes and it should be attached to all intermediate containers. Label should be of an adhesive nature that will assure adherence to the package, and application should be wrinklefree. See the examples of the label format and required fields.

Placement or Location

This label shall place at inner boxes and sides of Wafer Canisters.










Data Elements

Contents	Data Identifier	Bar Coded	Definition	Remarks
Long String		Yes	Long string with all lot / batch information [Customer Part Number+ Lot Number + Quantity + time stamp)	Easy for bar-coded in only 1 step (OPTIONAL depending on Supplier capability) NOT APPLICABLE FOR

				SKYWORKS INTERNAL SITES
Product ID	P	Yes	Customer Part Number (Skyworks)	
Supplier ID	1P	Yes	Supplier Part Number	
Lot Number	1T	Yes	Traceability number assigned by the supplier to identify / trace a unique group of entities (lot number / batch number / etc.)	If Intermediate Container Label is placed on an outer box that contains more than one batch/lot than the Trace Code field is leave empty and Quantity field refers to the total quantity of the box/bag. Lot number is restricted to 10 digits maximum. Lot number should be unique and no repeatable.
Quantity	Q	Yes	Unit quantity within the container (Good dies)	
Production Date	17D	Yes	Manufacturing Date (End of Process)	
Scribe ID or Flat	2T	Yes	The Lot number marked on Wafer notch.	It only applies for single wafers
Quantity of Wafers		Yes	Quantity of wafers per container	
Map ID		Yes	Map file name generated after Wafer Test and/or Optical Inspection.	"n/a" when information is not available
Supplier Logo or Name	Logo/ Name	No	Supplier Logo or Supplier Name	
Gross dice		No	Unit quantity of gross amount of dice	Optional
Physical Wafers		No	Physical wafers that are delivered in one single container	Only applicable when more than 1 wafer are delivered in a container. If the physical wafers field cannot be including a set of label have to be delivered (Label per wafer).

P2 Label Format Example: GALLIUM ARSENIDE

AB0891-C1-XYZ+LD001005.2+Q6999+10.45 12	
	
(P) Product ID:	AB0891-C1-XYZ
	
(1P) Supplier ID:	AB0891-C1-XYZ
	
(1T) Lot Number:	D001005.2
(2T) Scribe ID:	D001005-2
	
(Q) Quantity Dice:	6999
	
(17D) Production Date:	30/06/2010
	
Map ID:	AB0891-D001005-2
	
Gross Dice:	7000
	

i) GALLIUM ARSENIDE WAFERS:

- Long String (OPTIONAL)
- (P) Product Id
- (1P) Supplier Id
- (1T) Lot Number
- Quantity of Wafer
- (Q) Quantity of Dice
- Map ID
- (2T) Scribe ID
- (17D) Production Date MMDDYYYY
- Supplier Logo and/or Name
- Gross dice (OPTIONAL)

Note:

Quantity of Wafer.- If wafers are packed more than 1 per container.

Map ID.- If wafer map is used at Skyworks assembly. **SILICON**

P33009-X2-ABC+L+K95844.24+Q6998+10.45.12



(1P) Product ID: 33009-X2-ABC



(1P) Supplier ID: 33009-X2-ABC



(1T) Lot Number: K95844.24



(2T) Scribe ID: K95844-24



(Q) Quantity Dice: 6998



(17D) Production Date: 30/06/2010



Map ID: 33009-K95844-24



Gross Dice: 7000



P34010-X1-ABC+LCA02487+Q145589+10.45.12



(P) Product ID: 34010-X1-ABC



(1P) Supplier ID: 34010-X1-ABC



(1T) Lot Number: CA02487



(Q) Quantity Dice: 145589



(17D) Production Date: 30/06/2010



Qty of Wafers: 22



Gross Dice: 15000



Physical Wafers: 1-8,10-15,17,24



j) SILICON WAFERS:

- (P) Product Id
- (1P) Supplier Id
- (1T) Lot Number
- Quantity of Wafer
- (2T) Scribe ID
- (17D) Production Date MMDDYYYY
- Physical Wafers
- Supplier Logo and/or Name
- (Q) Quantity dice
- Gross dice (OPTIONAL)
- Map ID

Note:

Quantity of Wafer.- If wafers are packed more than 1 per container.

Map ID.- If wafer map is used at Skyworks assembly.

(2T) Scribe ID.- If wafer is packed individual

Physical wafers.- If the wafer are packed more than 1 per container

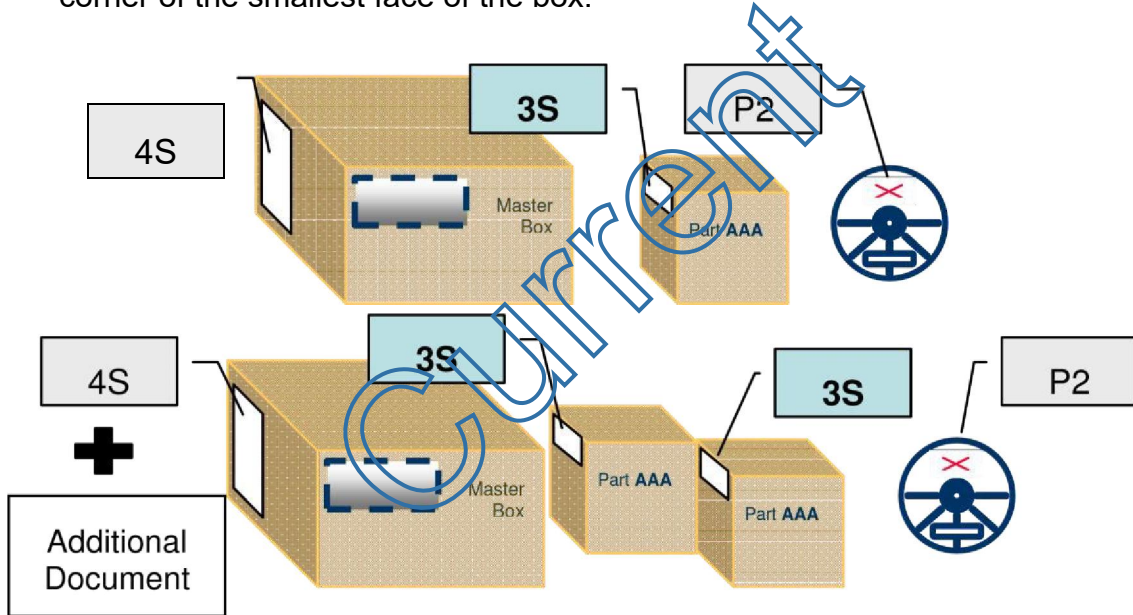
6.1.4 Shipping Label Description (3S)

Definition

This Label is applied on all outer boxes which may or may not be part of a pallet or other enclosing container and is used to identify a shipment by all parties involved in the shipping / receiving process. **Layout** The 3S Shipping Label is a 4.0" x 6.5" label consists of eight data elements. Human readable characters shall be a minimum of 0.2" high. Minimum bar code symbol height shall be 0.5"

Placement or Location

On each outer box placed in the upright position, in the lower right-hand corner of the smallest face of the box.



Data Elements

Contents	Data Identifier	Bar Coded	Definition	Remarks
Label Identifier		No	Label Identifier	Must read "Shipping Label"
Package Identifier	3S	Yes	Supplier Code + Packing Slip or Invoice number	
Transaction Identifier	K	Yes	Customer's P.O. / S.A. number	

Part Number	P	Yes	Customer's Part Number	
Trace Code	1T	Yes	Traceability number assign by the supplier to identify / trace a unique group of entities (lot number / batch number/ etc.)	If Material is not managed by Batch/Lot or box contains more than one Batch/Lot this field is empty.
Quantity	Q	Yes	Quantity in the container the label is affixed to	
Supplier Part Number	1P	Yes	Supplier Material Identification Code	
Shipping Date			Shipping Date must be formatted MM DD YY	
Full Material description / Revision Level / Drawing / Type		No	Material Description and other information related to part number shipped.	
Package Count		No	Box number/Number of boxes in shipment (Total of Cartons)	

3S Label Format Example

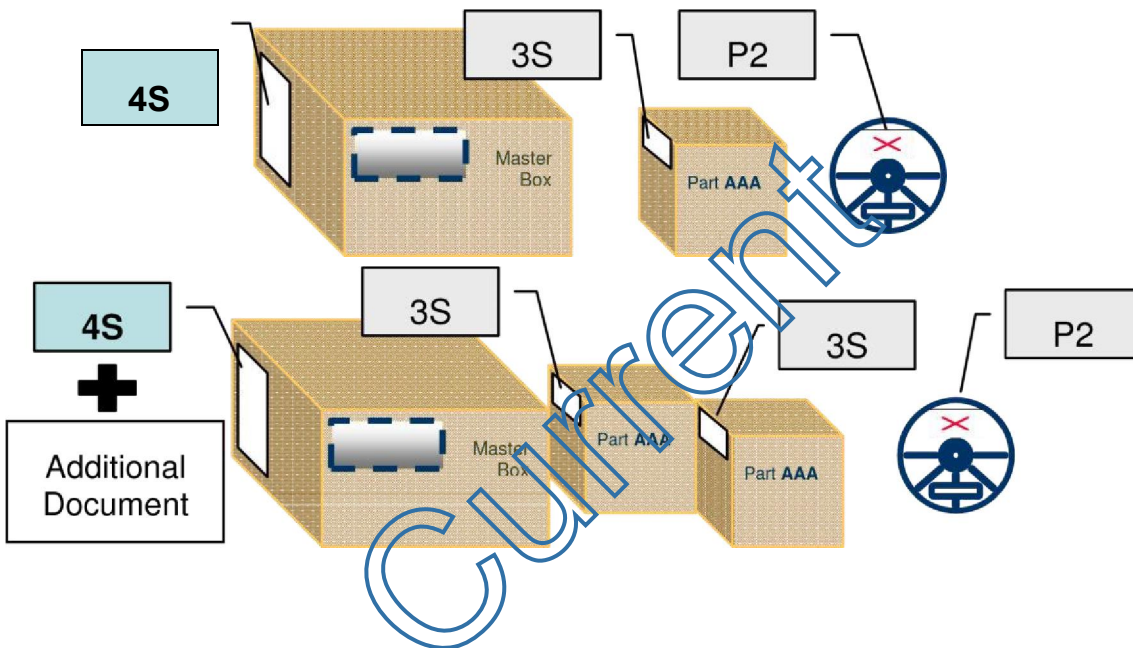
3S Shipping Label

Shipping Label	
FROM: Suppliername S Supplieradd Supplieradd Suppliercountry	SHIPTO: SkyworksSolutions Inc Skyworksadd Skyworksadd Skyworkscountry
(3S)PKGID	101731+881233344J
3S101731+881233344J	
(K)TRANSID	MD3RAJ0163
KMD3RAJO163	
(P)PartNumber	GP00-D229-005
PGP00-D229-005	

characters shall be a minimum of 0.2” high. Minimum bar code symbol height shall be 0.5”

Placement or Location

This label is placed in the packing list envelope on the outside of box # 1 of the shipment. If material comes classified by batch/lots and two or more batch/lots are shipped, additional documents required shall come in the packing list envelope.

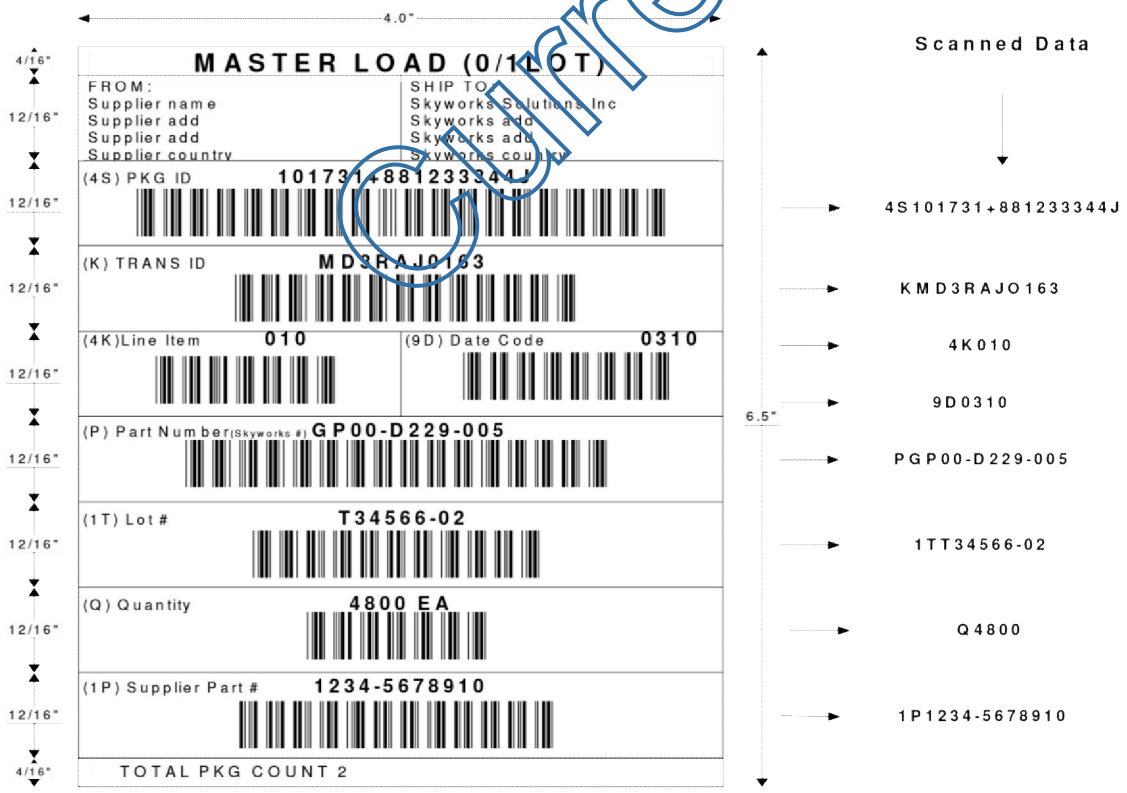


Data Elements for 4S Master Load (1Lot) and 4S Master Load (2+Lot)

Contents	Data Identifier	Bar Coded	Definition	Remarks
Label Identifier		NO	Label Identifier	Must read for zero or 1 batch/lot : “MASTER LOAD (1 LOT)” For 2 or more lots : “MASTER LOAD (2+LOT)”
FROM		NO	Address from which the shipment was shipped	
SHIP TO		NO	Address to which the shipment is being shipped	
Package Identifier	4S	Yes	Supplier Code + Packing Slip or Invoice number	
Transaction Identifier	K	Yes	Customer's P.O. or S.A. number	
Line Item	4K	Yes	Line item number of material at P.O. or S.A.	
Date Code	9D	Yes	Date Code of material within the container	1. If Material is not managed by Batch / Lot or if it is shipped in two or more batch/lot this field is empty 2.If Material is shipped in just one Lot/Batch the Date Code is Bar Coded in this area
Part Number	P	Yes	Customer's Part Number	
Trace Code	1T	Yes	Traceability number assigned by the supplier to identify / trace a unique group of entities (lot number / batch number/ etc.)	1. If Material is not managed by Batch/Lot this field is empty 2. If Material is shipped in just one Lot/Batch the Trace is Bar Coded in this area. 3. If Material is shipped in two or more batch/lots then the message “TO RECEIVE SCAN OVER ADDITIONAL DOCUMENT “ appears in this area NOT Bar Coded

Quantity	Q For zero or one Batch/Lot QT For two or more Batch/Lot	Yes	Quantity in the container the label is affixed to	
Supplier Part Number	1P	Yes	Supplier Material Identification Code	If the Supplier has EDI (Electronic Data Interface) please use the Supplier Part Number field to provide the Advanced Shipping Notice.
Total Package Count		NO	Total box count	

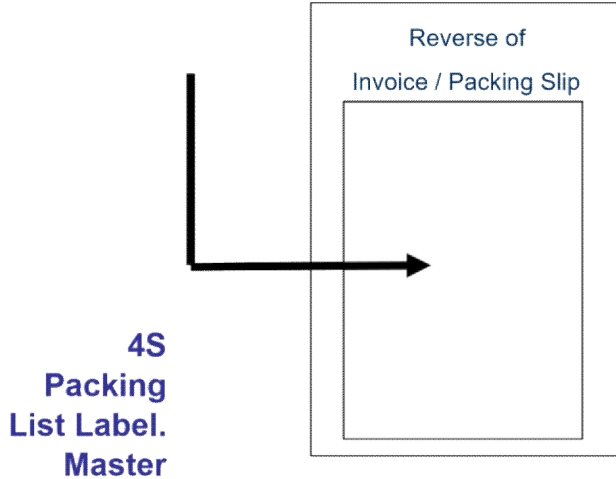
4S Label Format Example
4S Packing List Label. Master Load (1 LOT)



The diagram shows a 4.0" wide label with a 6.5" height. It is divided into sections for FROM, SHIP TO, (4S) PKG ID, (K) TRANS ID, (4K) Line Item, (9D) Date Code, (P) Part Number, (1T) Lot #, (Q) Quantity, and (1P) Supplier Part #. Each section contains a barcode and alphanumeric data. To the right, 'Scanned Data' lists the extracted values for each section.

Field	Value
(4S) PKG ID	4S101731+881233344J
(K) TRANS ID	KMD3RAJO163
(4K) Line Item	4K010
(9D) Date Code	9D0310
(P) Part Number	PGP00-D229-005
(1T) Lot #	1TT34566-02
(Q) Quantity	Q4800
(1P) Supplier Part #	1P1234-5678910

Note:
The 4S Label shown in this example is for Pack Slips with one Batch



44S Label (Single Batch)

Label (Single Batch))

Scanned Data

Load (2+LOT)

4.0"

4 1/16" MA
STER
LOAD
(2+LOT)

FROM: Supplier name Supplier add Supplier add Supplier country	SHIPTO: Skyworks Solutions Inc Skyworks add Skyworks add Skyworks country
(4S) PKG ID	101731+881233344J
4S101731+881233344J	
(K) TRANSID	KMD3RAJ0163
KMD3RAJ0163	
(4K) Line Item	010
4K010	
(P) Part Number (Skyworks#)	GP00-D229-005
GP00-D229-005	
(1T) Lot#	TORECEIVESCANOVERADDITIONALDOCUMENT
(QT) Quantity	1440EA
QT14400	
(1P) Supplier Part#	1234-5678910
1234-5678910	
TOTAL PKG COUNT	2

6.5"

4S101731+881233344J
4J

KMD3RAJ0163

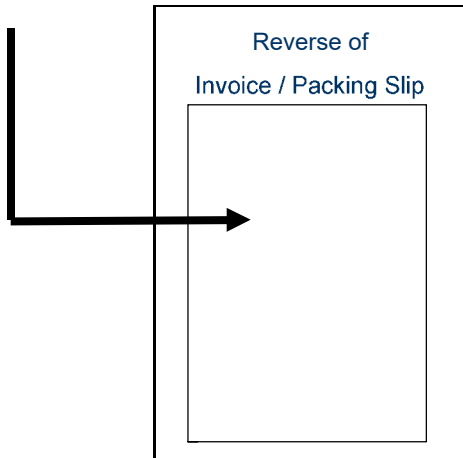
4K010

PGP00-D229-005

QT14400

1P1234-5678910

Number.



Note:

The 4S Label shown in this example is for Pack Slips with multiple Batch Numbers, in order to receive each batch it is necessary to attach an additional document.

44S Label (Multiple Batch)S Label (Multiple Batch)

6.1.6 Packing List Label Description. Mixed Load (5S)

Definition

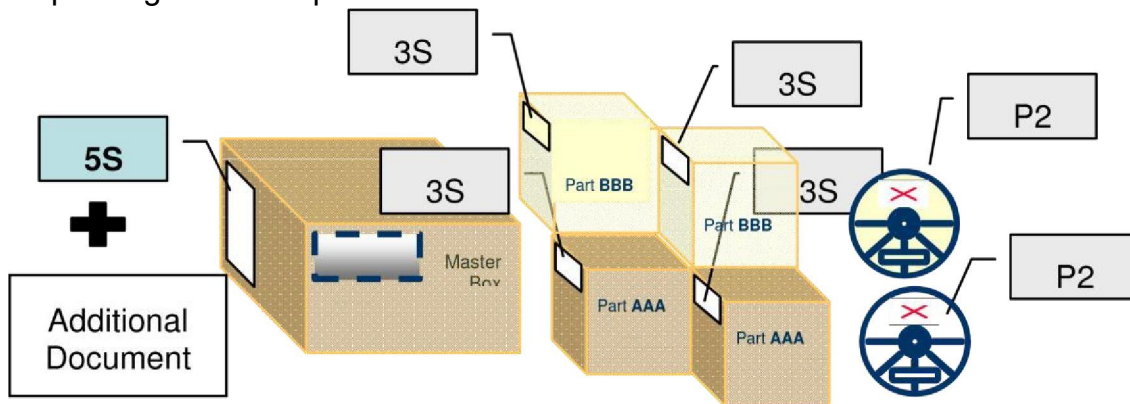
This label is used to identify a shipment by all parties involved in the shipping / receiving process. One 5S label per shipment per part number shall be used when sending two or more part numbers per purchase order or schedule agreement.

Layout

The 5S Mixed Load (1Lot) and the 5S Mixed Load (2+Lot) Label is a 4.0" x 6.5" label that consist of eleven data elements. Human readable characters shall be a minimum of 0.2" high. Minimum bar code symbol height shall be 0.5".

Placement or Location

This label is placed in the packing list envelope on the outside of box # 1 of the shipment. If material comes classified by batch/lots and two or more batch/lots are shipped, additional documents required shall come in the packing list envelope.



Data Elements for 5S Mixed Load (1Lot) and 5S Mixed Load (2+Lot)

Contents	Data Identifier	Bar Coded	Definition	Remarks
Label Identifier		No	Label Identifier	Must read for zero or 1 batch/lot : “MIXED LOAD (1 LOT)” For 2 or more lots : “MIXED LOAD (2+LOT)”
FROM		No	Address from which the shipment was shipped	
SHIP TO		No	Address to which the shipment is being shipped	
Package Identifier	5S	Yes	Supplier Code + Packing Slip or Invoice number	
Transaction Identifier	K	Yes	Customer’s P.O. / S.A. number	
Line Item	4K	Yes	Line item number of material at P.O. or S.A.	
Date Code	9D	Yes	Date Code of material within the container Format YYWW, (Year, Week) only is material is handled by lot or Batch.	1. If Material is not managed by Batch / Lot or if it is shipped in two or more Batch/Lot this field is empty 2.If Material is shipped in just one Lot/Batch the Date Code is Bar Coded in this area
Part Number	P	Yes	Customer’s Part Number	
Trace Code	1T	Yes	Traceability number assigned by the supplier to identify / trace a unique group of entities (lot number / batch number/ etc.) Wafer Suppliers: Please use Customer Lot Number.	1. If Material is not managed by Batch / Lot this field is empty 2.If Material is shipped in just one Lot/Batch the Trace is Bar Coded in this area 3.If Material is shipped in two or more batch/lot then the message “TO RECEIVE SCAN OVER ADDITIONAL DOCUMENT” appears in this area NOT Bar Coded
Quantity	Q For zero or one Batch/Lot QT For two or more Batch/Lot	Yes	Quantity in the container the label is affixed to	
Supplier Part Number	1P	Yes	Supplier Material Identification Code. This is the code assigned by our SAP System. This needs to be provided by your Supplier Quality contact.	If the Supplier has EDI (Electronic Data Interface) please use the Supplier Part Number field to provide the Advanced Shipping Notice

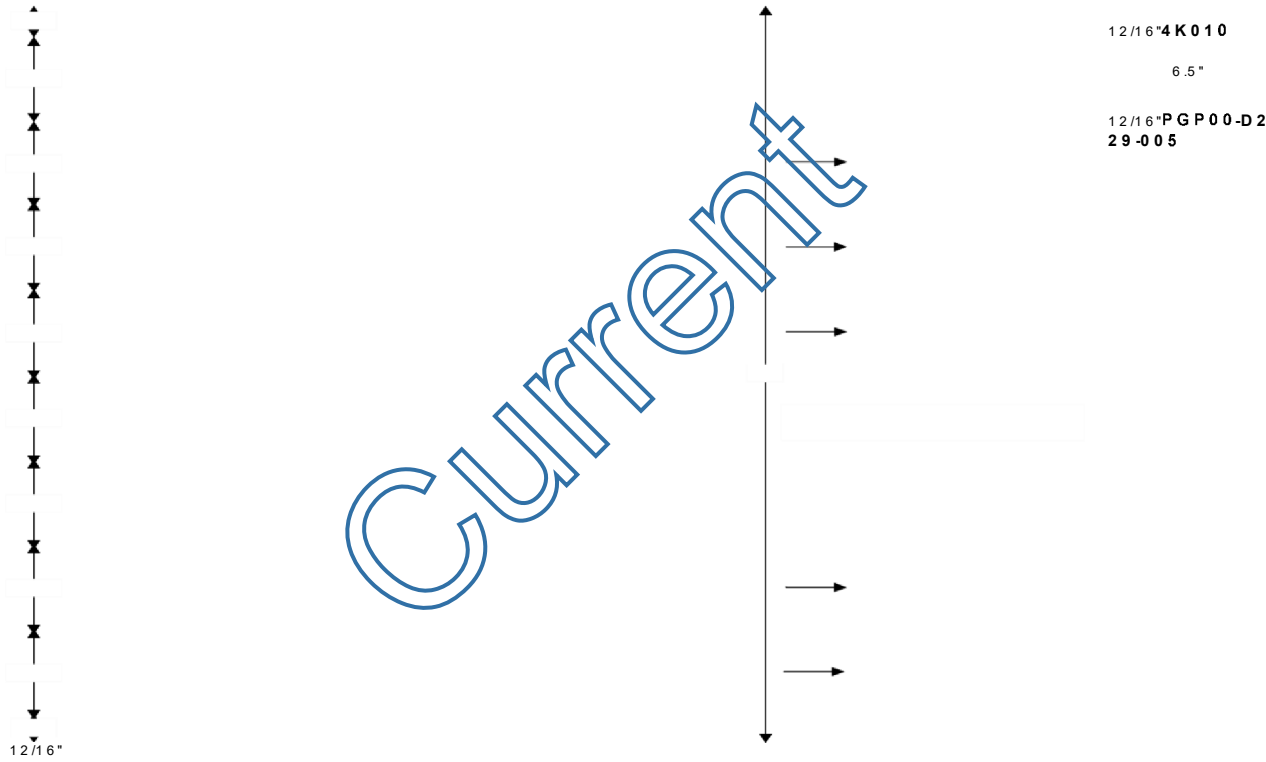
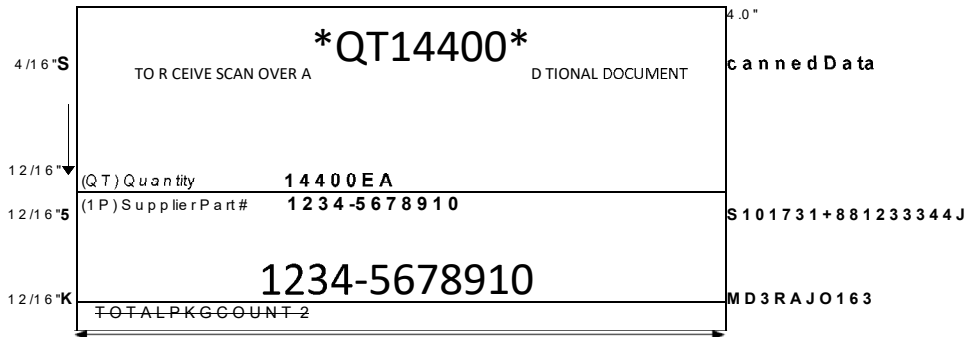
Total Count	Package	No	Total box count (Total of Cartons)	
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5S Label Format Example

5S Packing List Label. Mixed Load (2+LOT)

MIXED LOAD (2+LOT)	
FROM: Supplier name Supplier add Supplier add Supplier country	SHIP TO: Skyworks Solutions Inc Skyworks add Skyworks add Skyworks country
(5S) PKG ID 101731+881233344J	
5S101731+881233344J	
(K) TRANS ID MD3RAJ0163	
KMD3RAJO163	
(4K) Line Item 010	
4K010	
(P) Part Number (Skyworks#) GP00-D229-005	
PGP00-D229-005	
(1T) Lot# TORECEIVESCANOVERADDITIONALDOCUMENT	

Current



12/16" QT14400

12/16" 1P1234-5678910

4/16"

6.1.7 Additional Document two or more batch/lots

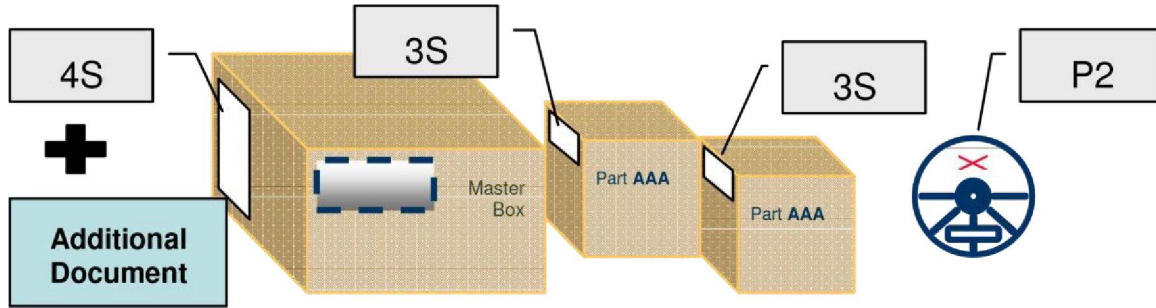
Definition

This document shall be used when a shipment contains two or more batch/lots per material and is use for receiving purposes. **Layout**

This document is a Paper Size Letter 8 1/2" x 11" sheets that consist of thirteen data elements. (Size could be A4)

Placement or Location

This document is placed in the packing list envelope on the outside of box # 1 of the shipment attach to the 4S or 5S Label.



Data Elements for additional document

Contents	Data Identifier	Bar Coded	Definition	Remarks
Transaction Identifier	K	Yes	Customer's P.O. / S.A. number	
Line Item	4K	Yes	Line Item number of material at P.O. or S.A.	
Part Number	P	Yes	Customer's Part Number	
Trace Code + Date Code + Quantity	1T + 9D + Q	Yes	Traceability number assigned by the supplier to identify / trace a unique group of entities (lot number / batch number/ etc.) + Date Code of material within the container + Quantity per Batch/Lot	Each document 8 1/2" x 11" sheet could manage up to nine rows with a Trace Code + Date Code + Qty data combination
Document Count (Per material)		No	Document number/Number of documents with Batch/Lot data for a material	

Example (not to scale)

(K) TRANSID

KMD3RAJO163

(4K) Line Item 0001

(P) PartNumber_(Skyworks)GP00-D229-005

KMD3RAJO163

4K0001

GP00-D229-005

(1T) Lot# + (9D) Date Code + (Q) Quantity

1T1234567891+9D0312+Q999999

(1T) Lot# + (9D) Date Code + (Q) Quantity

1T1234567899+9D0334+Q100000

(1T) Lot# + (9D) Date Code + (Q) Quantity

1T1234567898+9D0248+Q930000

(1T) Lot# + (9D) Date Code + (Q) Quantity

1T1234567898+9D0248+Q930000

(1T) Lot# + (9D) Date Code + (Q) Quantity

1T1234567898+9D0248+Q930000

(1T) Lot# + (9D) Date Code + (Q) Quantity

Paper Size

Letter 8 1/2 x 11 in

(1T) Lot# + (9D) Date Code + (Q) Quantity

(1T) Lot# + (9D) Date Code + (Q) Quantity

(1T) Lot# + (9D) Date Code + (Q) Quantity

6.2 Appendix B: 2D Standard

The 2D Barcode must use a matrix code. The code of choice is PDF417. PDF417 can decode any number, letter, or character. Each character shall consist of 4 bars and 4 spaces in a 17 module structure. PDF stands for “Portable Data File” and “417” determines the module structure. Each PDF417 symbol will consist of at least:

3 to 90 stacked rows and will be surrounded by a quiet zone on all four sides. Each row will have a leading quiet zone, start pattern, left row indicator character, then one to thirty characters, a right row indicator character, stop pattern, and trailing quiet zone. This matrix code PDF417 supports text compaction, numeric compaction, and byte compaction this correlates the mapping between the codeword values and decoded data. PDF417 accommodates 340 characters per square inch with a maximum of 1850 text characters. X dimension must support at least 11.7 mil.

Human readable data contained within the 2D code must be included on the label whenever possible.

Labels must be black in color and thermal printed. Label adhesive must allow for easy removal.

Suggested Software: Bartender Label Printing Edition: Enterprise, Version 7.71

This label must contain the minimum strings depending on the material. (Described from Pag.9)

Example of 2D Barcode



7.0 Quality Records (Process Outputs)

There are no quality records associated with this specification.

8.0 Document Responsibilities

Who	What
MXLI Sourcing Manager	Approve changes to this document
Sourcing Director	Approve changes to this document
MXLI Supplier Quality Manager	Approve changes to this document
External Manufacturing Supplier Quality Manager	Approve changes to this document
Foundry Technology Director	Approve changes to this document

Associated Documents

Document Number	Document Title
SQ02-0020	Supplier Quality Manual

Reason for Change

<i>Number shall match Doc Header</i>	<i>When was the change promoted?</i>	<i>Who is promoting the change?</i>	<i>Describe the change made to this document</i>	<i>Explain what triggered the change</i>	<i>Identify positive or negative consequences to the organization</i>	<i>How do you plan to deploy this change and what will be the impact to associated documents?</i>	<i>What group will be responsible to execute this change?</i>
Revision	Date	Initiator	Change Description	Change Purpose	Potential Consequences	Deployment Strategy	Impacted Function
3	09/04/2020	Oscar Contreras	Updated footer text of each page from: <u>General Information</u> to: <u>Skyworks Confidential and/or proprietary Information</u> per Mr. Dennis Brown requirement. Updated approval list and distribution list.	This information is sent to foundry suppliers and is considered confidential to Skyworks.	Ensure this is a confidential document.	Keep this document updated and clearly specified this is confidential.	Sourcing and Supplier Quality areas in communication with foundry suppliers.
4	01/21/2022	Oscar Contreras	Updated approval list and distribution list.	Updated Mxli SQE Manager approval only	None	Keep this document updated and clearly specified this is confidential.	Mexicali Supplier Quality

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